

DECO

POWER

LIFT

Inc.

ULTIMATE POWER

LIFT

OWNERS MANUAL

INTRODUCTION

Congratulations on your purchase of a DECO Power Lift, Inc. system. We appreciate your business and want you to know you have purchased the finest lift available. This Owners Manual is designed to provide vital information on safety, operation, maintenance and warranty of your new lift. Models covered in this owners manual include 4,000 to 38,000 lb lifting capacity systems. Your Model Number/ Serial Number (stamped on the gear box housing located on the top cradle beams) is recorded below. To **ACTIVATE YOUR FACTORY WARRANTY** coverage Please take a moment to complete and return your warranty card. The warranty card is attached to the inside cover of your owners manual.

Model Number/ Serial Number: _____

Retain this manual for future reference about your Lift system. Additional information on troubleshooting, maintenance, **ELECTRICAL WIRING SPECIFICATIONS**, and a packing list is included in the Appendix for your reference. For more detailed information on these topics or other technical information please contact DECO Power Lift, Inc. direct by calling (727) 736-4529. Thank you for your purchase, and please let us know if we can be of further assistance.

Sincerely,

Richard P. Massell
President
Deco Power Lift, Inc.

IMPORTANT:

- Read this manual carefully before operating your cradle lift.
- Your cradle lift is not intended for human lifting.

TABLE OF CONTENTS

	<u>Page</u>
OPTIONAL EQUIPMENT	1
PERSONAL SAFETY	
Things To NEVER Do	2
Things To ALWAYS Do .. .	2
Other Safety Precautions	
2	
INITIAL SET UP	
Chock Positioning	3
Guide-on Position	3
Boat Positioning On Cradle	3-4
OPERATING INSTRUCTIONS	
Lowering The Cradle and Launching The Boat	4
Parking The Boat And Raising The Cradle	5
Operating Wireless Remote Control Unit (optional equipment)	6
MAINTENANCE INSTRUCTIONS	
Routine Lubrication	7
Routine Maintenance .. .	8
Maintenance Wireless Remote Control	8
WARRANTY	9
APPENDIX	
Appendix A: Trouble Shooting	10
Appendix B: Maintenance Check-List	11
Appendix C: Electrical Wiring Specifications	12-16
Appendix D: Packing List	17
Appendix E: Motor Installation	18

OPTIONAL EQUIPMENT

1. **ALUMINUM STERN PLATFORMS** - The stern platforms are used for easy access, maintenance and flushing of the engine and lower unit. The stern platforms are highly recommended with outboards and outboard/inboard motors.
2. **ALUMINUM WALK WAYS** - The walkways provide a work platform down the side of the boat or jet ski for easy access, maintenance, and cleaning. **CUSTOM STAIRS** that attach to the walkways are available for boats that are difficult to board.
3. **CABLE RETENTION SYSTEM** – This feature is added during the manufacturing of the lift providing solutions to cables overlapping or nesting, which can damage cables. This system features a deep grooved winder and molded plastic retaining device that protects and secures the lift cables within the grooves.
4. **WIRELESS REMOTE CONTROL PANEL** - This unit contains a control box on the dock and a hand-held remote control, which will raise and lower the lift up to a distance of approximately 50-100 feet.
5. **STAINLESS STEEL MOTORS** - The ultimate protection for electric motors in the marine environment is a stainless steel motor housing. Virtually eliminates rust and corrosion.
6. **ALUMINUM FISH CLEANING TABLE** – The all aluminum fish table, with a brown powder coat finish, features a polymer cutting top insert with a wet-top valve controlled water spray to keep the cutting surface clean. The debris flows into the front tray and down the support leg into the water under the dock. The table is designed to save dock space by mounting on the edge of the dock and extending out over the water.
7. **SLIDING STEP LADDER** – 7' extended/2' retracted marine grade aluminum step ladder. Maximum capacity of 250 lbs. When in the up position the bottom of the ladder is out of the water to prevent barnacles and other marine growth.
8. **ALUMINUM GANGWAYS** – 3'- 5' widths constructed of marine grade bleacher plank with railing, hinge plate and roller, optional handicap accessible features with transition plate, and safety traction ridges for added protection.
9. **ALUMINUM DOT RAILINGS** - Constructed of marine grade 2" diameter aluminum tubing with 2"x 2" box stanchions in 36" and 42" heights. Adaptable to top mount or side mount applications. Meets or exceeds all building code requirements.
10. **CUSTOM ACCESSORIES** - Custom aluminum accessories including stairs, access ramps, catwalks, and safety hand-railings, are available upon request. Custom accessories are manufactured to meet customer requirements.

PERSONAL SAFETY

NOTE: The following personal safety precautions have been developed based on previous customer experiences. Reading and understanding these recommendation can prevent *Personal Injury or Property Damage* while using the Ultimate Power Lift system. **DO NOT MAKE THE SAME MISTAKES.**

I. Things To **NEVER** Do

1. NEVER ride in the boat while it is being lifted. The lift is not intended for human lifting. Remove people and cargo before raising the boat.
2. NEVER leave the lift running while unattended. Damage and/or injury could result.
3. NEVER operate the lift while people are under, near or standing on the lift.
4. NEVER load the lift beyond the factory specified lifting capacity.
5. NEVER allow the boat to fill with water. Water increases the total lifting weight which may exceed the capacity of the lift. Empty before lifting.
6. NEVER leave the lower cradle in the water. Electrolysis can cause structural damage.
7. NEVER allow lifting cables to wrap on top of each other or damage to the cable will result.
8. NEVER leave the stern of the boat hanging more aft than approximately 4 ft. from the lower rear beam. The center of gravity of the boat should be centered on the lower cradle. This will depend on the type and weight of the boat being lifted (See initial set up section).
9. NEVER use Stern Platforms (optional item) while the lift is empty. Stern Platforms are designed for use when your boat is ON THE LIFT.
10. NEVER use the Walkways (optional item) while the lift is empty. Walkways are designed for use when your boat is ON THE LIFT.
11. NEVER power boat onto the lift. If there is not enough water to float boat onto lift. WAIT for a higher tide.

II. Things To **ALWAYS** Do

1. ALWAYS keep hands away from all moving parts.
2. **ALWAYS turn main power supply to the lift OFF when not in use.**
3. ALWAYS watch the boat as it rises to be sure of proper placement of the boat on the lift. Lower and reposition if required.
4. ALWAYS raise lower cradle beams above the high tide water level.
5. ALWAYS inspect lifting cables for damage or frays. If problems are found, replace cables immediately.

III. Other **Safety** Precautions

1. For use by adults only.
2. The transmission ranges of the Wireless Remote Control units (optional item) can fluctuate and the lift can be **ACCIDENTALLY** started with the hand-held remote or may be triggered by another remote and require re-coding. Do not allow the hand held unit to become wet, **ACCIDENTAL** activation of the lift can occur. Control panel key or switch should be in OFF position, when the lift is not in use, to prevent *unauthorized or ACCIDENTAL* operation.
3. Regular maintenance will insure the safety, performance and longevity of the Ultimate Power Lift system.

INITIAL SET UP

NOTE: Initial set up of both the lift and proper positioning of the boat on the lift is crucial for safe, long-term operation of the lift. Positioning of chocks, bunks, guide-ons, and boat on the lift should be set by the installer and checked by the owner. The installer should be present with the owner on the initial lift to insure safe operation and proper boat positioning.

I. Chock Positioning

1. The forward two chocks and the rear two chocks should be the same distance away from the center of the front and back lower cradle beams, respectively. This will result in the boat being centered (port to starboard) on the lower cradle.
2. The chocks should be set near/under the main support stringers of the hull. Typically these stringers coincide with the chines under the boat. Initial separation of the chocks used by many installers is 30 inches in the front and 36 inches in the rear.
3. Do not position the chocks directly under the chine. The chock should be set just inside or just outside the boat chines.
4. Do not position chocks under through hull fittings. Damage to the boat can result if the chocks contact through hull fittings.
5. When conditions of low water exists, spread chocks so the center of hull is as close as possible to the lower beam (without contacting beam).

II. Guide on Positioning

1. The Guide-ons should be centered on the lower cradle, which will result in the boat being centered (port to starboard) on the lower cradle. Guide ons and chocks must come off the same center.
2. Guide-on spacing on the lower cradle should be set to the beam of the boat. Guide-ons should be **SNUG** (not tight) along the sides of the boat to ensure proper positioning of the boat on the cradle and chocks.

III. Boat Positioning

1. **SLOWLY** position the boat using the PVC Guide-ons over the cradle. Always float the boat over the lift (never power on the lift). The **CENTER OF GRAVITY** of the boat should be centered between the fore and aft lower cradle beams. This position of the boat on the cradle will depend on the type and weight of the boat being lifted.

NOTE: Physically feeling the tension in the front and rear cables is an easy way to determine if the boat needs to move forward or backward in the lift. With proper positioning, the cable should feel the same. As a general rule, never leave the stern of the boat hanging aft more than approximately 4 ft. from the rear lower beam.

2. The PVC guide-ons can also help guide the boat fore and aft into the proper lift position. When the boat is in the proper position fore and aft (see note above) take a visual bearing of the location of a guide-on in relationship to a cleat or marking on the boat. Use this marking for future reference and always return to this center of gravity location when lifting the boat.

3. It is important to establish a reference point with electrical tape to know when you have submerged the cradle to a sufficient depth to get your boat on/off the lift. Begin by lowering the cradle until the boat floats. Then mark the PVC guide-ons at the water line with electrical tape. Now, when the lift is lowered to the tape mark your boat will float both on and off the lift. Continue lowering the lift (slowly) until the lower cradle hits bottom, stop, and raise the lift six inches. Mark cable at winder with electrical tape to establish a reference point **warning** that the lower cradle will hit bottom and cables will lose tension.
4. Proper positioning of the boat includes making sure the water will drain to the back of the boat and bilge pump. This is accomplished by slightly raising the front of the boat. The cables are shipped from the factory with a minimum two inch pitch. The installer can further adjust the cables to raise the front lower beam. In addition, the two front chocks/bunks can be moved closer together to increase the pitch of the boat for proper drainage.

OPERATING INSTRUCTIONS

NOTE: Read the Personal Safety section of this manual before operating the lift. Always inspect cables, belts and sheaves (pulleys) for deterioration, damage, and required maintenance each time the lift is used. If the lift has sat idle for more than two months, a thorough inspection and lubrication is required before operating the lift.

I. Lowering The Cradle and Launching The Boat

1. Inspect lifting cables, belts and sheaves (pulleys) for deterioration, damage, and required maintenance prior to operating the lift. If needed, install the boat drain plug and remove boat shore power cables.
2. Confirm that both lift motor manual switches are in the OFF position.
3. Turn main power or dock power ON.
4. Confirm the Ground Fault Interrupt (GFI) protector, on the main power supply or control box, is not “tripped”.

NOTE: The GFI protector is to provide protection against GF electrical shocks. The GFI device will “trip” if an imbalance has occurred. Once the GFI has “tripped”, you will need to manually push the reset button. If the imbalance condition has cleared, power will then be restored to the motors on your boat lift.

5. Using the two manual switches **SIMULTANEOUSLY** lower the boat and cradle into the water until it floats.
6. Slowly back the boat completely off the lift.
7. Raise the cradle up out of the water. This will prevent deterioration of the cradle from corrosion and electrolysis. Electrolysis can cause structural damage.

II. Parking The Boat and Raising The Cradle

1. Remove people and cargo from the boat.
2. Using the two manual switches **SIMULTANEOUSLY**, lower the cradle into the water. Submerge the lift sufficiently so the boat will **FLOAT** over the cradle and chocks (never power on).
To know when you have submerged the cradle to a sufficient depth, lower the cradle until the boat floats. Then mark the PVC guide-ons at the water line with tape.

NOTE: To maintain tension on cables and prevent tangling use the following guidelines:

- DO NOT allow lower cradle to touch bottom.
- DO NOT add wood to aluminum cradles. Wood causes the cradle to float.

NOTE: The PVC guide posts can also help guide the boat fore and aft into the proper lift position. Take a visual bearing of the location of the PVC guides to a cleat or mark on the boat for future reference. Always return to this center of gravity location. As a rule of thumb, the transom of the boat should not protrude past the rear lower beam more than four feet.

3. Position boat in proper place fore and aft. (see initial set-up section)
4. Turn both motors switches **ON** until the weight of the boat is on chocks.
5. Turn both motors switches **OFF** and inspect the chocks to insure the boat is aligned properly. If out of position, lower and readjust.

NOTE: Chock position should be set by the installer and is dependent on the type of boat being lifted. Do not allow the chocks to be under through hull fittings or on hull chines.

6. Continue lifting to a minimum of 1 foot above the high tide water level. Never leave the lift running while unattended. Damage and/or injury could result. Do not leave the bottom of the lift in the water.

NOTE: The installer will configure the lift with the front of the boat slightly raised so water will drain out the back of the boat. This can be done by moving the two front chocks closer together or by adjusting the cables to raise the front lower beam approximately 2 inches higher than the rear lower beam.

7. Cover the boat to prevent rain water from collecting in the boat. Water increases the total lifting weight which may exceed the capacity of the lift.
8. Turn the main and dock power supply **OFF** to the lift when not in use to prevent accidental or unauthorized use.
9. Rinse the lift off with fresh water after each use.

III. Operating Wireless Remote Control Unit (optional equipment)

NOTE: Wireless Remote Control units (optional item) transmission ranges fluctuate and the lift can be **ACCIDENTALLY** started with the hand-held remote. **ACCIDENTAL** activation of the remote can be caused by the following:

- Placing objects on top of the remote.
- Spraying the remote with water.
- Placing the remote in your pocket.

1. DECO recommends that the hand-held remote be kept in a secure place, away from direct sunlight and in a zip lock bag (to prevent the unit from becoming wet). **Do not store on the boat.**
2. Follow the operating procedures from section I and II using the momentary switch located of the side of the control box or the hand-held remote to operate the lift motors. One switch operates both motors.
3. **FROM THE DOCK** use the hand-held remote for lifting and lowering the cradle with the boat.
4. **FROM THE BOAT** use the hand-held remote for both lifting and lowering the cradle only.
5. Use the following procedure for leveling the lift from Port to Starboard on a two motor lift:
 - Hold the ON/OFF switch in the UP or DOWN position.
 - At the same time, hold the leveling switch in the UP position.
 - One motor will stop, allowing you to level the lift.
6. Always turn OFF main power to your wireless remote control system. This will prevent others from operating the system without your knowledge and accidental power starts from the hand-held remote. Do not store hand-held remote on the boat.

MAINTENANCE INSTRUCTIONS

NOTE: Your DECO Ultimate Power Lift system is designed and manufactured to provide long life in a corrosive marine environment. However, the lift requires regular maintenance to insure the lift's safety, performance and, longevity. Routine maintenance will keep the lift operating at peak performance. Failure to regularly maintain the lift could result in system failure, personal injury, and damage to the lift and boat.

The following materials are needed for routine maintenance:

- Lubricating Spray
- Grease Gun and Waterproof Grease (use a Marine grade or lithium grease)
- Rust Resistant Spray Paint

These materials are available at most retail marine supply stores.

I. Routine Lubrication

NOTE: All areas requiring lubrication should be maintained annually and sometimes more frequently depending upon use the lift and the part(s) being serviced.

1. **WINCH:** (DECO, CONCEPT, BEAMLESS Models) The Gear box is totally enclosed in a sealed oil bath .There is a grease nipple located on the back of the gear box, where the drive pipe enters, that should be greased annually.
2. **WINCH:** (MAXI Model) The large gear under the white cover should be lubricated on a monthly basis with a marine, waterproof grease.
3. **PILLOW BLOCKS:** The Pillow Blocks through which the TorqueTube drive runs should be lubricated on a yearly basis with a marine, waterproof grease.
4. **SHEAVES:** Once a month grease or spray a waterproof lubricant on the Sheaves and stainless steel bolts that the Sheaves turn on.

II. Routine Maintenance

1. LOWER CRADLE: A fresh water rinse should be done after each lift. Hose off lower cradle including sheaves and cables and confirm that no floating debris was picked up during the lifting process.
2. CABLES: Cables have a limited operating-life and, depending upon usage, will need to be periodically replaced. Inspect cables and fittings monthly for any signs of rust, wear, **fraying** or damage. If any of these signs appear **replace cables immediately** to insure safe operation of your lift.
3. SHEAVES (Pulleys): Check tightness of sheave nuts every six months (do not over tighten, sheave must spin freely). Remove and examine sheaves for wear on a yearly basis. Replace if necessary.
4. MOTORS: Electric motors are not rust proof (see optional Stainless Steel motors). Paint motor housings with a rust inhibitor paint as needed.
5. FULL LENGTH BUNKS: Bunk boards and carpet will need periodic replacement which is dependent on usage. Visually inspect for splits or cracking in wood and deteriorated carpet.
6. BELTS: Check motor/ Gear box belt tightness every six months. See Appendix E Motor installation.

III. Maintenance Wireless Remote Control

1. The DECO Power Lift wireless remote control unit is a self contained water tight unit. No maintenance is required. ALWAYS turn the power off when not in use to prevent ACCIDENTAL actions of the unit. DECO recommends that the hand-held remote be kept in a secure place, away from direct sunlight and in a zip lock bag (to prevent the unit from becoming wet). Do not store on the boat.

LIMITED WARRANTY: DECO POWER LIFTS, INC.

(Limited 5 and 10 Year Warranty)

DECO Power Lift, Inc., hereinafter referred to as “the company”, expressly warrants the aluminum member’s structural integrity of the Ultimate Power Lift system to the original purchaser for 10 years while retaining ownership; the Galvanized member’s structural integrity is warranted for a period of 5 years while retaining ownership. The company further expressly warrants that its products shall be free from any manufacturer’s defects in material or workmanship for a period of one year from date of delivery by seller. The company agrees to provide all necessary parts, materials, and labor to correct any such defects providing written notice with the original bill of sale or proof of purchase is received by the company within the one year period. All warranty repairs must be performed by a factory authorized representative. To **ACTIVATE FACTORY WARRANTY**, warranty card must be completed and returned to the company.

The purchaser’s remedy is limited to repair or replacement of the defective part. The company’s address for receipt of notice is:

DECO Power Lift, Inc. 1041 Harbor Lake Drive Safety Harbor, FL 34695
--

This warranty shall be void should the product be installed at any location other than as set forth in the sales agreement, should the product be used in a commercial manner, should the product be used other than in accordance with the recommendations set forth in the installation and owners manual(s), or should the product have been altered or modified after delivery. The company does not accept liability ensuing from improper use or installation of its products. This warranty does not extend to the cables, chock boards, drive pipes, electric motors, or sheaves after one year. This warranty does not extend to products that have been subject to misuse, accidental damage, misapplication, or damage caused by electrical surges.

NO REPRESENTATIVE OR OTHER PERSON IS AUTHORIZED TO ASSUME FOR THE COMPANY ANY ADDITIONAL LIABILITY IN CONNECTION WITH THE SALE OF ITS PRODUCTS OR TO ALTER THIS WARRANTY IN ANY WAY. OTHER THAN AS SET FORTH ABOVE, THE COMPANY MAKES NO EXPRESS OR IMPLIED WARRANTY (INCLUDING IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS) RELATING TO THE PRODUCT. FURTHER, THE WARRANTY IS LIMITED TO CORRECTION OF THE DEFECTIVE PART; THE COMPANY SHALL NOT BE RESPONSIBLE FOR ANY CONSEQUENTIAL DAMAGES RESULTING FROM ANY SUCH DEFECTS.

APPENDIX A: TROUBLE SHOOTING

Trouble	Cause	What To Do
Motor fails to start.	<ol style="list-style-type: none"> 1. Blown circuit-breaker at main power box. 2. Blown circuit-breaker on GFI. 3. Defective capacitor (motor hums). 	<ol style="list-style-type: none"> 1. Reset fuse. 2. Reset fuse. 3. Change motor capacitor, or check capacitor connections.
GFI circuit-breaker will not reset.	<ol style="list-style-type: none"> 1. Water in the GFI. 2. Short in electrical wiring. 	<ol style="list-style-type: none"> 1. Dry or replace. 2. Contact a licensed electrician.
Lift coasts after being turned off.	<ol style="list-style-type: none"> 1. Improper belt tension. 	<ol style="list-style-type: none"> 1. Tighten or replace belt.
Direction of lift is opposite from posted markings.	<ol style="list-style-type: none"> 1. Motor is wired incorrectly. 2. Cables are wound in reverse. 	<ol style="list-style-type: none"> 1. Check connections with diagram supplied with motor 2. Allow lower cradle to fully extend and rewind cables in opposite direction.
Cables do not wind properly or are winding on top of each other.	<ol style="list-style-type: none"> 1. Not enough cable tension when lowering the lift. 2. Lift is out of square/ level. 	<ol style="list-style-type: none"> 1. Add weights to lower beams. 2. Adjust pilings or lift connection to pilings.
Lift motors starts accidentally.	<ol style="list-style-type: none"> 1. Wireless remote is accidentally activated. 	<ol style="list-style-type: none"> 1. Turn main power off to control box when not in use.
Boat and lift are not level.	<ol style="list-style-type: none"> 1. Difference in motor speed. 2. Piling has sunk. 	<ol style="list-style-type: none"> 1. Level lift by starting one motor only. 2. Adjust pilings or lift connections to pilings.
Lower cradle floats.	<ol style="list-style-type: none"> 1. Too much wood has been added to lift. 2. Wave action can lift cradle. 	<ol style="list-style-type: none"> 1. Remove excess wood. 2. Add lead blocks/weight to weight to lower cradle.

APPENDIX C: ELECTRICAL CONNECTIONS

NOTE: Electrical hook-up must be done by a *licensed electrician*. All wiring must be done according to the National Electric Code and local codes. Wiring that does not meet these standards voids the equipment warranty.

Connect power supply of proper voltage to the motors. The motors and control boxes can be wired for either 110V or 220V single phase service. **DECO recommends**, whenever possible, the lift should be wired using 220V single phase service. Proper wire size and correct voltage is critical for proper, safe operation of the lift. Wire sizing information can be found in the National Electric Code used by most licensed electricians. Wire sizing is determined by the voltage being brought to the panel, the distance from your power panel, and the amperage required by the panel and by your lift motors to operate. See TABLE 1. Motors and control boxes have a connection diagram on the nameplate or inside cover. Refer to these diagrams and TABLE 2 and 3 for proper connections.

A **GROUND FAULT INTERRUPT (GFI)** protector must be used with each lift to provide protection against GF electrical shocks in the water. The GFI device will “trip” if an imbalance has occurred. Once the GFI has “tripped”, you will need to manually push the reset button. If the imbalance condition has cleared, power will then be restored to the motors on your boat lift.

NOTE: DECO cannot stress too strongly the importance of correct electrical connections. Improper wire sizing can cause the lift to malfunction and may even damage the control box or motors. The following wire sizes are recommended by the National Electric Code.

TABLE 1: Wire Size for 110 and 220 Volt Single Phase Circuits

Distance*:	100 ft.	100 ft.	200 ft.	200 ft.	300 ft.	300 ft.	500 ft.	500 ft.
Voltage:	110V	220V	110V	220V	110V	220V	110V	220V
Motor Hp.	Wire Size	Wire Size	Wire Size	Wire Size	Wire Size	Wire Size	Wire Size	Wire Size
1/2	#10	#12	#08	#10	N/A	#08	N/A	#06
3/4	#10	#12	#06	#10	N/A	#08	N/A	#06
1	#08	#10	#06	#08	N/A	#06	N/A	#04
1 1/2	#04	#10		#08	N/A	#06	N/A	#04

* Distance= Motor to Fuse or Meter box in Feet.

TABLE 2: Wiring Connections for 220 Volt Single Phase Circuits

DECO/Marathon Motor Lead Numbers (T)	Furnace Switch (Black)	Beamis Switch (Gray)	GEMControl Box
5	1	T8	Red
4	2	T1	Orange
1	4	T2	Black
2,3,8 (twist together)	-----	-----	-----
-----	A (Power in)	L1 (Power in)	Black (Power in)
-----	B (Power in)	L2 (Power in)	Red (Power in)
-----	-----	----	White(Neutral in)
Ground	-----	----	Green(Ground)

NOTE: Use #12 stranded wire between the control box or switches and the motors. Always ground the motor and use a GFCI in the circuit. To reverse motor direction flip output motor leads 5 and 8. **For shipping purposes on GEM Control Boxes, the Black (power in) wire is pushed into the middle of the lower contactor. Remove (4) screws on yellow face card. Lift cover, pull black wire out of contactor before wiring unit.**

TABLE 3: Wiring Connections for 110 Volt Single Phase Circuits

DECO/Marathon Motor Lead Numbers (T)	Furnace Switch (Black)	Beamis Switch (Gray)	GEM Control Box
5	1	T8	Red
8	3	T9	White
2,4	2	T2	Orange
1,3	4	T1	Black
-----	-----	-----	-----
-----	A (power in)	L1 (Power in)	Black (Power in)
-----	B (Power in)	L2 (Power in)	White (Neutral
Ground	-----	-----	Green (Ground)

NOTE: Use #12 stranded wire between the control box or switches and the motors. Always ground the motor and use a GFCI in the circuit. To reverse motor direction flip output motor leads 5 and 8. **For shipping purposes on GEM Control Boxes, the Black (power in) wire is pushed into the middle of the lower contactor. Remove (4) screws on yellow face card. Lift cover, pull black wire out of contactor before wiring unit.**

TABLE 4: Brake Motor Wiring Connections for 220 Volt

Brake Lead Numbers (B)	Marathon Motor Lead Numbers (T)	GEM Control Box	Beamis Switch (Gray)
1	4	Orange	T1
2	1	Black	T2
	5	Red	T8
3,4 (twist) together	2,3,8 (twist) together	-----	-----
		Black (pwr in)	L1 (power in)
		Red (pwr in)	L2 (power in)
		White (neutral)	
		Green (ground)	

NOTE: Use #12 stranded wire between the control box or switches and the motors. Always ground the motor and use a GFCI in the circuit. To reverse motor direction flip output motor leads 5 and 8. **For shipping purposes on GEM Control Boxes, the Black (power in) wire is pushed into the middle of the lower contactor. Remove (4) screws on yellow face card. Lift cover, pull black wire out of contactor before wiring unit.**

TABLE 5: Baldor Motor Wiring Connections for 110 Volt (see Table 7)

Baldor Internal Motor Lead Colors	Beamis Switch (Gray)	Gem Control Box
White on L2		
Brown J on pin 4		
Red	T8	Red
Black	T9	White
L1	T1	Black
L2	T2	Orange
	-----	-----
	L1 (power in)	Black (power in)
	L2 (power in)	White (neutral)
		Green (ground)

NOTE: Use #12 stranded wire between the control box or switches and the motors. Always ground the motor and use a GFCI in the circuit. To reverse motor direction flip output motor leads black (T5) and red (T8). **For shipping purposes on GEM Control Boxes, the Black (power in) wire is pushed into the middle of the lower contactor. Remove (4) screws on yellow face card. Lift cover, pull black wire out of contactor before wiring unit.**

TABLE 6: Baldor Motor Wiring Connections for 220 Volt (see Table 7)

Baldor Internal Motor Lead Colors	Beamis Switch (Gray)	Gem Control Box
Brown J on pin 3		
White on pin 4 top		
Black on pin 4 bottom		
Red	T8	Red
L1	T1	Black
L2	T2	Orange
	T9 (cap off)	White (cap off)
	-----	-----
	L1 (power in)	Black (power in)
	L2 (power in)	Red (power in)
		White (neutral)
		Green (ground)

NOTE: Use #12 stranded wire between the control box or switches and the motors. Always ground the motor and use a GFCI in the circuit. To reverse motor direction flip output motor leads black (T5) and red (T8). **For shipping purposes on GEM Control Boxes, the Black (power in) wire is pushed into the middle of the lower contactor. Remove (4) screws on yellow face card. Lift cover, pull black wire out of contactor before wiring unit.**

TABLE 7: Wiring Connections for AO Smith Motors and Baldor to Gem Remotes

AO Smith Maxi Motors

Baldor Stainless Steel Motors

CONTACT FACTORY AT (800) 204-4178 FOR UPDATED WIRING DIAGRAM

APPENDIX D: PACKING LIST

NOTE: The lift is shipped with all the necessary hardware required for installation and operation. The installer will provide the piling mounting bolts (8 required) and electrical hardware as required by the electrician.

Table 2: Standard Equipment Shipped From The Factory

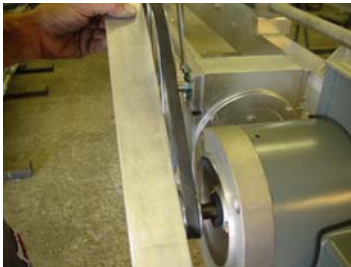
DESCRIPTION	QUANTITY
Top Cradle Beams (fully assembled)	2
Lower Cradle Beams with spanner pipes	2
Stainless Steel (SS) Cables 5/16 inch	4
Guide Stanchion with PVC and Backing Plate	4
Bunking System; Full Length Boards or Chocks	2 or 4
Electrical Switches	2
Parts Box/ Stainless Steel Bolts/ Nuts	Various
Owners Manual	1

APPENDIX E: MOTOR INSTALLATION

- 1.) Mark location of original motor. Remove original motor and install new motor on base. Tighten mounting bolts.
- 2.) With belt on motor pulley, and 80% on gearbox pulley; Roll belt the rest of the way onto gear box pulley.



- 3.) **Test belt tension**. Applying moderate pressure on belt it should not deflect.
- 4.) If belt tension needs to be adjusted. Remove belt. Slide motor back ¼". Reinstall **belt** (repeat steps 1-3).
- 5.) **Align pulleys** with straight edge. To adjust pulley alignment, motor pulley can be adjusted in or out.



- 6.) Remove motor pulley set screw. **Apply Loctite** in hole.



- 7.) Reinstall set screw and tighten.